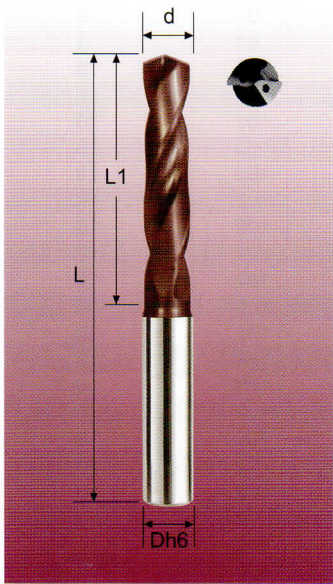


MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank

With Coolant Hole - 2F(5xD) 高效能內冷鑽頭-標準型-5xD (銑刀柄)

DSF-CA2
DSF-HA2



CUTTING EFFECTED LENGTH = 5xD

Dimension

- Sim. DIN6537
- 140 Degree Tip Angle
- 25~35 Degree Helix Angle
- With Coolant Hole
- S-Fire Coating

Tolerance

- d h7
- D h6

Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON
- TITANIUM STEELS

Recommend
Cutting Condition

Table 2

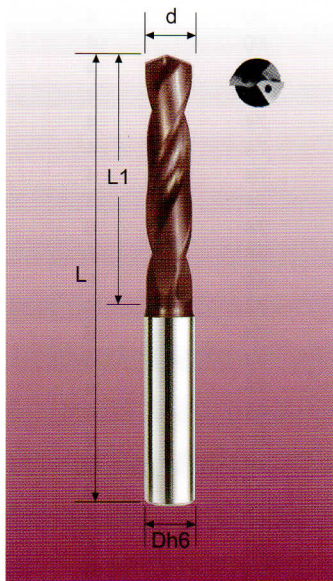
Order No. 訂購編號	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSFCA203006U	3.00	28	60	4
DSFCA203176U	3.175	28	60	4
DSFCA203256U	3.25	28	60	4
DSFCA203306U	3.30	28	60	4
DSFCA203406U	3.40	28	60	4
DSFCA203506U	3.50	28	60	4
DSFCA203576U	3.57	28	60	4
DSFCA203706U	3.70	36	74	4
DSFCA203806U	3.80	36	74	4
DSFCA203976U	3.97	36	74	4
DSFCA204006U	4.00	36	74	4
DSFHA204106U	4.10	36	74	6
DSFHA204206U	4.20	36	74	6
DSFHA204306U	4.30	36	74	6
DSFHA204406U	4.40	36	74	6
DSFHA204506U	4.50	36	74	6
DSFHA204606U	4.60	36	74	6
DSFHA204656U	4.65	36	74	6
DSFHA204706U	4.70	36	74	6
DSFHA204806U	4.80	44	81	6
DSFHA204906U	4.90	44	81	6
DSFHA205006U	5.00	44	81	6
DSFHA205106U	5.10	44	81	6
DSFHA205206U	5.20	44	81	6
DSFHA205306U	5.30	44	81	6
DSFHA205406U	5.40	44	81	6
DSFHA205506U	5.50	44	81	6
DSFHA205556U	5.55	44	81	6
DSFHA205606U	5.60	44	81	6
DSFHA205706U	5.70	44	81	6
DSFHA205806U	5.80	44	81	6
DSFHA205906U	5.90	44	81	6
DSFHA206006U	6.00	44	81	6
DSFHA206106U	6.10	53	91	8
DSFHA206206U	6.20	53	91	8
DSFHA206306U	6.30	53	91	8
DSFHA206406U	6.40	53	91	8
DSFHA206506U	6.50	53	91	8
DSFHA206606U	6.60	53	91	8
DSFHA206706U	6.70	53	91	8
DSFHA206806U	6.80	53	91	8
DSFHA206906U	6.90	53	91	8
DSFHA207006U	7.00	53	91	8
DSFHA207106U	7.10	53	91	8
DSFHA207206U	7.20	53	91	8
DSFHA207306U	7.30	53	91	8
DSFHA207406U	7.40	53	91	8

MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank

With Coolant Hole - 2F(5xD) 高效能內冷鑽頭-標準型-5xD (銑刀柄)

DSF-CA2

DSF-HA2



CUTTING EFFECTED LENGTH = 5xD

Dimension

- Sim. DIN6537
- 140 Degree Tip Angle
- 25~35 Degree Helix Angle
- With Coolant Hole
- S-Fire Coating

Tolerance

- d h7
- D h6

Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON
- TITANIUM STEELS

Recommend

Cutting Condition

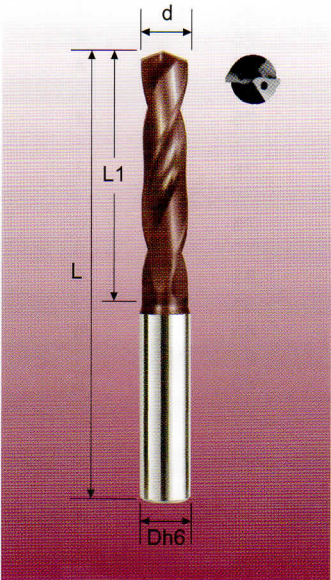
Table 2

Order No. 訂購編號	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSFHA207506U	7.50	53	91	8
DSFHA207606U	7.60	53	91	8
DSFHA207706U	7.70	53	91	8
DSFHA207806U	7.80	53	91	8
DSFHA207906U	7.90	53	91	8
DSFHA208006U	8.00	53	91	8
DSFHA208106U	8.10	61	102	10
DSFHA208206U	8.20	61	102	10
DSFHA208306U	8.30	61	102	10
DSFHA208406U	8.40	61	102	10
DSFHA208506U	8.50	61	102	10
DSFHA208606U	8.60	61	102	10
DSFHA208706U	8.70	61	102	10
DSFHA208806U	8.80	61	102	10
DSFHA208906U	8.90	61	102	10
DSFHA209006U	9.00	61	102	10
DSFHA209106U	9.10	61	102	10
DSFHA209206U	9.20	61	102	10
DSFHA209256U	9.25	61	102	10
DSFHA209306U	9.30	61	102	10
DSFHA209406U	9.40	61	102	10
DSFHA209506U	9.50	61	102	10
DSFHA209606U	9.60	61	102	10
DSFHA209706U	9.70	61	102	10
DSFHA209806U	9.80	61	102	10
DSFHA209906U	9.90	61	102	10
DSFHA210006U	10.00	61	102	10
DSFHA210106U	10.10	71	118	12
DSFHA210206U	10.20	71	118	12
DSFHA210306U	10.30	71	118	12
DSFHA210406U	10.40	71	118	12
DSFHA210506U	10.50	71	118	12
DSFHA210606U	10.60	71	118	12
DSFHA210706U	10.70	71	118	12
DSFHA210806U	10.80	71	118	12
DSFHA210906U	10.90	71	118	12
DSFHA211006U	11.00	71	118	12
DSFHA211106U	11.10	71	118	12
DSFHA211206U	11.20	71	118	12
DSFHA211306U	11.30	71	118	12
DSFHA211406U	11.40	71	118	12
DSFHA211506U	11.50	71	118	12
DSFHA211606U	11.60	71	118	12
DSFHA211706U	11.70	71	118	12
DSFHA211806U	11.80	71	118	12
DSFHA211906U	11.90	71	118	12
DSFHA212006U	12.00	71	118	12

MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank

With Coolant Hole - 2F(5xD) 高效能內冷鑽頭-標準型-5xD (銑刀柄)

DSF-CA2
DSF-HA2



CUTTING EFFECTED LENGTH = 5xD

- Dimension**
- Sim. DIN6537
 - 140 Degree Tip Angle
 - 25~35 Degree Helix Angle
 - With Coolant Hole
 - S-Fire Coating

- Tolerance**
- d h7
 - D h6

- Material**
- ALLOY STEELS
 - STAINLESS STEELS
 - CAST IRON
 - TITANIUM STEELS

**Recommend
Cutting Condition**
Table 2

Order No. 訂購編號	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSFHA212106U	12.10	77	120	14
DSFHA212206U	12.20	77	120	14
DSFHA212306U	12.30	77	120	14
DSFHA212406U	12.40	77	120	14
DSFHA212506U	12.50	77	120	14
DSFHA212606U	12.60	77	120	14
DSFHA212706U	12.70	77	120	14
DSFHA212806U	12.80	77	120	14
DSFHA212906U	12.90	77	120	14
DSFHA213006U	13.00	77	120	14
DSFHA213106U	13.10	77	120	14
DSFHA213306U	13.30	77	120	14
DSFHA213406U	13.40	77	120	14
DSFHA213506U	13.50	77	120	14
DSFHA213606U	13.60	77	120	14
DSFHA213706U	13.70	77	120	14
DSFHA213806U	13.80	77	120	14
DSFHA213906U	13.90	77	120	14
DSFHA214006U	14.00	77	120	14
DSFHA214106U	14.10	83	130	16
DSFHA214206U	14.20	83	130	16
DSFHA214306U	14.30	83	130	16
DSFHA214406U	14.40	83	130	16
DSFHA214506U	14.50	83	130	16
DSFHA214606U	14.60	83	130	16
DSFHA214706U	14.70	83	130	16
DSFHA214806U	14.80	83	130	16
DSFHA214906U	14.90	83	130	16
DSFHA215006U	15.00	83	130	16
DSFHA215106U	15.10	83	130	16
DSFHA215206U	15.20	83	130	16
DSFHA215306U	15.30	83	130	16
DSFHA215406U	15.40	83	130	16
DSFHA215506U	15.50	83	130	16
DSFHA215606U	15.60	83	130	16
DSFHA215706U	15.70	83	130	16
DSFHA215806U	15.80	83	130	16
DSFHA215906U	15.90	83	130	16
DSFHA216006U	16.00	83	130	16
DSFHA216506U	16.50	93	143	18
DSFHA217006U	17.00	93	143	18
DSFHA217506U	17.50	93	143	18
DSFHA218006U	18.00	93	143	18
DSFHA218506U	18.50	101	153	20
DSFHA219006U	19.00	101	153	20
DSFHA219506U	19.50	101	153	20
DSFHA220006U	20.00	101	153	20