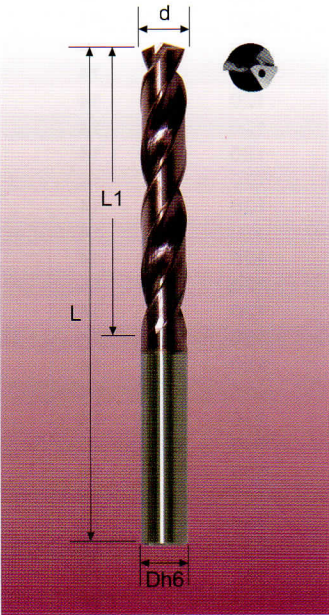


MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank

With Coolant Hole - 2F(7xD) 高效能內冷鑽頭-長刃型-7xD (銑刀柄)

DSS-CF2
DSS-HF2



CUTTING EFFECTED LENGTH = 7xD

Dimension

- Win 407
- 140 Degree Tip Angle
- 25~35 Degree Helix Angle
- With Coolant Hole
- Four Margins
- S-Fire Coating

Tolerance

- d h7
- D h6

Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON
- TITANIUM STEELS

Recommend
Cutting Condition

Table 3

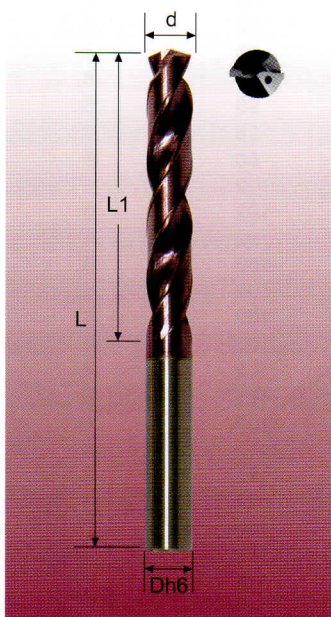
Order No. 訂購編號	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSSCF203006U	3.00	30	70	4
DSSCF203106U	3.10	30	70	4
DSSCF203206U	3.20	30	70	4
DSSCF203256U	3.25	30	70	4
DSSCF203306U	3.30	30	70	4
DSSCF203406U	3.40	36	75	4
DSSCF203506U	3.50	36	75	4
DSSCF203606U	3.60	36	75	4
DSSCF203706U	3.70	36	75	4
DSSCF203806U	3.80	38	75	4
DSSCF203906U	3.90	38	75	4
DSSCF204006U	4.00	38	75	4
DSSHf204106U	4.10	38	75	6
DSSHf204206U	4.20	38	75	6
DSSHf204306U	4.30	45	85	6
DSSHf204406U	4.40	45	85	6
DSSHf204506U	4.50	45	85	6
DSSHf204606U	4.60	45	85	6
DSSHf204656U	4.65	45	85	6
DSSHf204706U	4.70	45	85	6
DSSHf204806U	4.80	50	90	6
DSSHf204906U	4.90	50	90	6
DSSHf205006U	5.00	50	90	6
DSSHf205106U	5.10	50	90	6
DSSHf205206U	5.20	50	90	6
DSSHf205306U	5.30	50	90	6
DSSHf205406U	5.40	57	97	6
DSSHf205506U	5.50	57	97	6
DSSHf205706U	5.70	57	97	6
DSSHf205806U	5.80	57	97	6
DSSHf205906U	5.90	57	97	6
DSSHf206006U	6.00	57	97	6
DSSHf206206U	6.20	66	106	8
DSSHf206306U	6.30	66	106	8
DSSHf206356U	6.35	66	106	8
DSSHf206506U	6.50	66	106	8
DSSHf206606U	6.60	66	106	8
DSSHf206706U	6.70	66	106	8
DSSHf206806U	6.80	66	106	8
DSSHf206906U	6.90	76	116	8
DSSHf207006U	7.00	76	116	8
DSSHf207106U	7.10	76	116	8
DSSHf207206U	7.20	76	116	8
DSSHf207506U	7.50	76	116	8
DSSHf207606U	7.60	76	116	8
DSSHf207706U	7.70	76	116	8
DSSHf207806U	7.80	76	116	8

MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank

With Coolant Hole - 2F(7xD) 高效能內冷鑽頭-長刃型-7xD (銑刀柄)

DSS-CF2

DSS-HF2



CUTTING EFFECTED LENGTH = 7xD

Dimension

- Win 407
- 140 Degree Tip Angle
- 25~35 Degree Helix Angle
- With Coolant Hole
- Four Margins
- S-Fire Coating

Tolerance

- d h7
- D h6

Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON
- TITANIUM STEELS

Recommend

Cutting Condition

Table 3

Order No. 訂購編號	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSSHF208006U	8.00	76	116	8
DSSHF208106U	8.10	87	131	10
DSSHF208206U	8.20	87	131	10
DSSHF208406U	8.40	87	131	10
DSSHF208506U	8.50	87	131	10
DSSHF208606U	8.60	87	131	10
DSSHF208706U	8.70	87	131	10
DSSHF208806U	8.80	87	131	10
DSSHF208906U	8.90	87	131	10
DSSHF209006U	9.00	95	139	10
DSSHF209106U	9.10	95	139	10
DSSHF209206U	9.20	95	139	10
DSSHF209306U	9.30	95	139	10
DSSHF209506U	9.50	95	139	10
DSSHF209526U	9.52	95	139	10
DSSHF209706U	9.70	95	139	10
DSSHF209806U	9.80	95	139	10
DSSHF210006U	10.00	95	139	10
DSSHF210206U	10.20	106	155	12
DSSHF210306U	10.30	106	155	12
DSSHF210506U	10.50	106	155	12
DSSHF210726U	10.72	106	155	12
DSSHF210806U	10.80	106	155	12
DSSHF211006U	11.00	106	155	12
DSSHF211206U	11.20	114	155	12
DSSHF211506U	11.50	114	155	12
DSSHF211806U	11.80	114	155	12
DSSHF212006U	12.00	114	155	12
DSSHF212106U	12.10	133	182	14
DSSHF212206U	12.20	133	182	14
DSSHF212306U	12.30	133	182	14
DSSHF212506U	12.50	133	182	14
DSSHF212706U	12.70	133	182	14
DSSHF213006U	13.00	133	182	14
DSSHF213506U	13.50	133	182	14
DSSHF214006U	14.00	133	182	14
DSSHF214106U	14.10	152	200	16
DSSHF214206U	14.20	152	200	16
DSSHF214506U	14.50	152	200	16
DSSHF215006U	15.00	152	200	16
DSSHF215506U	15.50	152	200	16
DSSHF215876U	15.87	152	200	16
DSSHF216006U	16.00	152	200	16