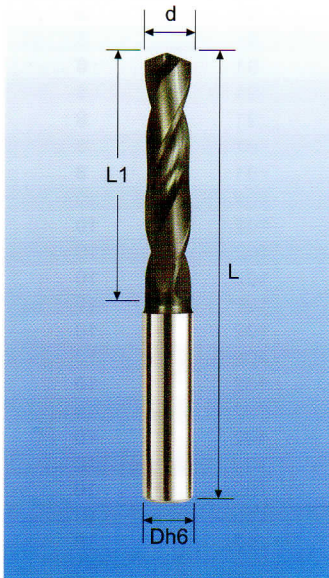


MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank - 2F(5xD)

高效能泛用鑽頭-標準型-5xD (銑刀柄)

DSF-MA2

DSF-NA2



CUTTING EFFECTED LENGTH = 5xD

Dimension

- Sim. DIN6537
- 140 Degree Tip Angle
- 25~35 Degree Helix Angle
- Without Coolant Hole
- AlTiN Coating

Tolerance

- d h7
- D h6

Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON
- TITANIUM STEELS

Recommend

Cutting Condition

Table 1

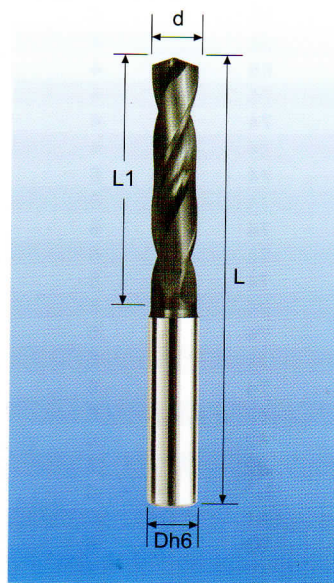
Order No. 訂購編號	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSFMA203006T	3.00	28	66	4
DSFMA203176T	3.175	28	66	4
DSFMA203256T	3.25	28	66	4
DSFMA203306T	3.30	28	66	4
DSFMA203406T	3.40	28	66	4
DSFMA203506T	3.50	28	66	4
DSFMA203576T	3.57	28	66	4
DSFMA203706T	3.70	36	74	4
DSFMA203806T	3.80	36	74	4
DSFMA203976T	3.97	36	74	4
DSFNA204006T	4.00	36	74	6
DSFNA204106T	4.10	36	74	6
DSFNA204206T	4.20	36	74	6
DSFNA204306T	4.30	36	74	6
DSFNA204406T	4.40	36	74	6
DSFNA204506T	4.50	36	74	6
DSFNA204606T	4.60	36	74	6
DSFNA204656T	4.65	36	74	6
DSFNA204706T	4.70	36	74	6
DSFNA204806T	4.80	44	82	6
DSFNA204906T	4.90	44	82	6
DSFNA205006T	5.00	44	82	6
DSFNA205106T	5.10	44	82	6
DSFNA205206T	5.20	44	82	6
DSFNA205306T	5.30	44	82	6
DSFNA205406T	5.40	44	82	6
DSFNA205506T	5.50	44	82	6
DSFNA205556T	5.55	44	82	6
DSFNA205606T	5.60	44	82	6
DSFNA205706T	5.70	44	82	6
DSFNA205806T	5.80	44	82	6
DSFNA205906T	5.90	44	82	6
DSFNA206006T	6.00	44	82	6
DSFNA206106T	6.10	53	91	8
DSFNA206206T	6.20	53	91	8
DSFNA206306T	6.30	53	91	8
DSFNA206406T	6.40	53	91	8
DSFNA206506T	6.50	53	91	8
DSFNA206606T	6.60	53	91	8
DSFNA206706T	6.70	53	91	8
DSFNA206806T	6.80	53	91	8
DSFNA206906T	6.90	53	91	8

MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank - 2F(5xD)

高效能泛用鑽頭-標準型-5xD (銑刀柄)

DSF-MA2

DSF-NA2



CUTTING EFFECTED LENGTH = 5xD

Dimension

- Sim. DIN6537
- 140 Degree Tip Angle
- 25~35 Degree Helix Angle
- Without Coolant Hole
- AlTiN Coating

Tolerance

- d h7
- D h6

Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON
- TITANIUM STEELS

Recommend Cutting Condition

Table 1

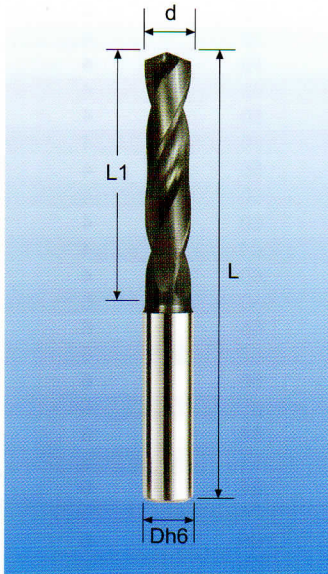
Order No. 訂購編號	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSFNA207006T	7.00	53	91	8
DSFNA207106T	7.10	53	91	8
DSFNA207206T	7.20	53	91	8
DSFNA207306T	7.30	53	91	8
DSFNA207406T	7.40	53	91	8
DSFNA207506T	7.50	53	91	8
DSFNA207606T	7.60	53	91	8
DSFNA207706T	7.70	53	91	8
DSFNA207806T	7.80	53	91	8
DSFNA207906T	7.90	53	91	8
DSFNA208006T	8.00	53	91	8
DSFNA208106T	8.10	61	102	10
DSFNA208206T	8.20	61	102	10
DSFNA208306T	8.30	61	102	10
DSFNA208406T	8.40	61	102	10
DSFNA208506T	8.50	61	102	10
DSFNA208606T	8.60	61	102	10
DSFNA208706T	8.70	61	102	10
DSFNA208806T	8.80	61	102	10
DSFNA208906T	8.90	61	102	10
DSFNA209006T	9.00	61	102	10
DSFNA209106T	9.10	61	102	10
DSFNA209206T	9.20	61	102	10
DSFNA209256T	9.25	61	102	10
DSFNA209306T	9.30	61	102	10
DSFNA209406T	9.40	61	102	10
DSFNA209506T	9.50	61	102	10
DSFNA209606T	9.60	61	102	10
DSFNA209706T	9.70	61	102	10
DSFNA209806T	9.80	61	102	10
DSFNA209906T	9.90	61	102	10
DSFNA210006T	10.00	61	102	10
DSFNA210106T	10.10	71	118	12
DSFNA210206T	10.20	71	118	12
DSFNA210306T	10.30	71	118	12
DSFNA210406T	10.40	71	118	12
DSFNA210506T	10.50	71	118	12
DSFNA210606T	10.60	71	118	12
DSFNA210706T	10.70	71	118	12
DSFNA210806T	10.80	71	118	12
DSFNA210906T	10.90	71	118	12
DSFNA211006T	11.00	71	118	12
DSFNA211106T	11.10	71	118	12
DSFNA211206T	11.20	71	118	12
DSFNA211306T	11.30	71	118	12
DSFNA211406T	11.40	71	118	12
DSFNA211506T	11.50	71	118	12
DSFNA211606T	11.60	71	118	12
DSFNA211706T	11.70	71	118	12
DSFNA211806T	11.80	71	118	12
DSFNA211906T	11.90	71	118	12

MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank - 2F(5xD)

高效能泛用鑽頭-標準型-5xD (銑刀柄)

DSF-MA2

DSF-NA2



CUTTING EFFECTED LENGTH = 5xD

Dimension

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- Without Coolant Hole
- AlTiN Coating

Tolerance

- d h7
- D h6

Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON
- TITANIUM STEELS

Recommend

Cutting Condition

Table 1

Order No. 訂購編號	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSFNA212006T	12.00	71	118	12
DSFNA212106T	12.10	77	124	14
DSFNA212206T	12.20	77	124	14
DSFNA212306T	12.30	77	124	14
DSFNA212406T	12.40	77	124	14
DSFNA212506T	12.50	77	124	14
DSFNA212606T	12.60	77	124	14
DSFNA212706T	12.70	77	124	14
DSFNA212806T	12.80	77	124	14
DSFNA212906T	12.90	77	124	14
DSFNA213006T	13.00	77	124	14
DSFNA213106T	13.10	77	124	14
DSFNA213306T	13.30	77	124	14
DSFNA213406T	13.40	77	124	14
DSFNA213506T	13.50	77	124	14
DSFNA213606T	13.60	77	124	14
DSFNA213706T	13.70	77	124	14
DSFNA213806T	13.80	77	124	14
DSFNA213906T	13.90	77	124	14
DSFNA214006T	14.00	77	124	14
DSFNA214106T	14.10	83	130	16
DSFNA214206T	14.20	83	130	16
DSFNA214306T	14.30	83	130	16
DSFNA214406T	14.40	83	130	16
DSFNA214506T	14.50	83	130	16
DSFNA214606T	14.60	83	130	16
DSFNA214706T	14.70	83	130	16
DSFNA214806T	14.80	83	130	16
DSFNA214906T	14.90	83	130	16
DSFNA215006T	15.00	83	130	16
DSFNA215106T	15.10	83	130	16
DSFNA215206T	15.20	83	130	16
DSFNA215306T	15.30	83	130	16
DSFNA215406T	15.40	83	130	16
DSFNA215506T	15.50	83	130	16
DSFNA215606T	15.60	83	130	16
DSFNA215706T	15.70	83	130	16
DSFNA215806T	15.80	83	130	16
DSFNA215906T	15.90	83	130	16
DSFNA216006T	16.00	83	130	16
DSFNA216506T	16.50	93	143	18
DSFNA217006T	17.00	93	143	18
DSFNA217506T	17.50	93	143	18
DSFNA218006T	18.00	93	143	18
DSFNA218506T	18.50	101	153	20
DSFNA219006T	19.00	101	153	20
DSFNA219506T	19.50	101	153	20
DSFNA220006T	20.00	101	153	20