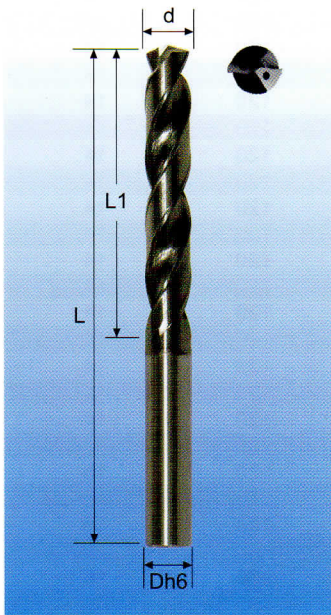


MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank

With Coolant Hole - 2F(7xD) 高效能內冷鑽頭-長刃型-7xD (銑刀柄)

DSS-CF2

DSS-HF2



CUTTING EFFECTED LENGTH = 7xD

Dimension

- Win 407
- 140 Degree Tip Angle
- 25~35 Degree Helix Angle
- With Coolant Hole
- Four Margins
- AlTiN Coating

Tolerance

- d h7
- D h6

Material

- ALLOY STEELS
- STAINLESS STEELS
- CAST IRON
- TITANIUM STEELS

Recommend

Cutting Condition

Table 3

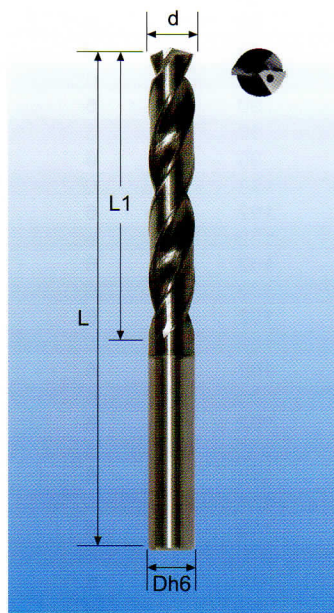
Order No. 訂購編號	Dia. 刀徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSSCF203006T	3.00	30	70	4
DSSCF203106T	3.10	30	70	4
DSSCF203206T	3.20	30	70	4
DSSCF203256T	3.25	30	70	4
DSSCF203306T	3.30	30	70	4
DSSCF203406T	3.40	36	75	4
DSSCF203506T	3.50	36	75	4
DSSCF203606T	3.60	36	75	4
DSSCF203706T	3.70	36	75	4
DSSCF203806T	3.80	38	75	4
DSSCF203906T	3.90	38	75	4
DSSCF204006T	4.00	38	75	4
DSSHf204106T	4.10	38	75	6
DSSHf204206T	4.20	38	75	6
DSSHf204306T	4.30	45	85	6
DSSHf204406T	4.40	45	85	6
DSSHf204506T	4.50	45	85	6
DSSHf204606T	4.60	45	85	6
DSSHf204656T	4.65	45	85	6
DSSHf204706T	4.70	45	85	6
DSSHf204806T	4.80	50	90	6
DSSHf204906T	4.90	50	90	6
DSSHf205006T	5.00	50	90	6
DSSHf205106T	5.10	50	90	6
DSSHf205206T	5.20	50	90	6
DSSHf205306T	5.30	50	90	6
DSSHf205406T	5.40	57	97	6
DSSHf205506T	5.50	57	97	6
DSSHf205706T	5.70	57	97	6
DSSHf205806T	5.80	57	97	6
DSSHf205906T	5.90	57	97	6
DSSHf206006T	6.00	57	97	6
DSSHf206206T	6.20	66	106	8
DSSHf206306T	6.30	66	106	8
DSSHf206356T	6.35	66	106	8
DSSHf206506T	6.50	66	106	8
DSSHf206606T	6.60	66	106	8
DSSHf206706T	6.70	66	106	8
DSSHf206806T	6.80	66	106	8
DSSHf206906T	6.90	76	116	8
DSSHf207006T	7.00	76	116	8
DSSHf207106T	7.10	76	116	8
DSSHf207206T	7.20	76	116	8
DSSHf207506T	7.50	76	116	8
DSSHf207606T	7.60	76	116	8
DSSHf207706T	7.70	76	116	8
DSSHf207806T	7.80	76	116	8

MICRO GRAIN CARBIDE HIGH PERFORMANCE DRILLS - Endmill Shank

With Coolant Hole - 2F(7xD) 高效能內冷鑽頭-長刃型-7xD (銑刀柄)

DSS-CF2

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Material

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Recommend

Cutting Condition

Table 3

Order No. 訂購編號	Dia. 刃徑 (d)	CL 刃長 (L1)	OAL 全長 (L)	Shank 柄徑 (D)
DSSHF208006T	8.00	76	116	8
DSSHF208106T	8.10	87	131	10
DSSHF208206T	8.20	87	131	10
DSSHF208406T	8.40	87	131	10
DSSHF208506T	8.50	87	131	10
DSSHF208606T	8.60	87	131	10
DSSHF208706T	8.70	87	131	10
DSSHF208806T	8.80	87	131	10
DSSHF208906T	8.90	87	131	10
DSSHF209006T	9.00	95	139	10
DSSHF209106T	9.10	95	139	10
DSSHF209206T	9.20	95	139	10
DSSHF209306T	9.30	95	139	10
DSSHF209506T	9.50	95	139	10
DSSHF209526T	9.52	95	139	10
DSSHF209706T	9.70	95	139	10
DSSHF209806T	9.80	95	139	10
DSSHF210006T	10.00	95	139	10
DSSHF210206T	10.20	106	155	12
DSSHF210306T	10.30	106	155	12
DSSHF210506T	10.50	106	155	12
DSSHF210726T	10.72	106	155	12
DSSHF210806T	10.80	106	155	12
DSSHF211006T	11.00	106	155	12
DSSHF211206T	11.20	114	155	12
DSSHF211506T	11.50	114	155	12
DSSHF211806T	11.80	114	155	12
DSSHF212006T	12.00	114	155	12
DSSHF212106T	12.10	133	182	14
DSSHF212206T	12.20	133	182	14
DSSHF212306T	12.30	133	182	14
DSSHF212506T	12.50	133	182	14
DSSHF212706T	12.70	133	182	14
DSSHF213006T	13.00	133	182	14
DSSHF213506T	13.50	133	182	14
DSSHF214006T	14.00	133	182	14
DSSHF214106T	14.10	152	200	16
DSSHF214206T	14.20	152	200	16
DSSHF214506T	14.50	152	200	16
DSSHF215006T	15.00	152	200	16
DSSHF215506T	15.50	152	200	16
DSSHF215876T	15.87	152	200	16
DSSHF216006T	16.00	152	200	16